

Technical Data Sheet



H 18-30 Hardener Standard

Field of application:	Car-refinish and commercial vehicles
Chemical bases:	Non-yellowing highly durable aliphatic isocyanate resin
General qualities:	H 18-30 Hardener Standard for use at normal temperatures on small medium-sized objects and for partial and spot-repair. It should be used between 18-30 °C
Auxiliary materials:	P-Acryl/C2 HS Clear Coat, e-Acryl/C2 MS Clear Coat, P-Acryl Solid Colour Top Coats, 3+1 HS Primer, 4+1 HS Primer, 5+1 HS Primer, e-5+1 HS Primer, T 8-18/18-25/25-35/35+ Universal Thinners.
Physical properties	
Density:	0.980-0.985 kg/L
Flash Point:	>21 °C
Vol. % solids:	41
Viscosity:	55-60 sec (DIN CUP 4 mm/ 20 °C)
Gloss:	See info P-Acryl Solid Colour Top Coat, P-Acryl/C2 HS Clear Coat, e-Acryl/C2 MS Clear Coat
Cleaning the equipment:	Universal Acrylic Thinners and Nitro Cellulose Thinners
Colour:	Clear
Storage life:	Under normal storage conditions and unopened tins for up to 1-1.5 years. If the tin is opened, it can be kept for no longer than one week. The tin should be closed immediately after use. Stable approximately one week, depending on temperatures and humidity.

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