

Technical Data Sheet



Plastic Primer

Field of application: Plastic pieces

Chemical bases: Special resin blend

General qualities: Plastic primer gives excellent adhesion on all plastic surfaces. If this product is applied on PE an PP-PE blend plastic surfaces, before this application the surface must be heated with heating equipments.

Ready for use

Never mixed any other products

Physical properties

Density: 0.880-0.885 kg/L

Flash point: >21 °C

Vol. % solids: 4

Economy: Approx. 15 m²/L/3-5 µm

Substrates: Plastic surfaces

Cleaning the equipment: Universal Acrylic Thinners and Nitro Cellulose Thinners

Colour: Metallic gray

Storage life: Under normal storage conditions and unopened tins up to 2 years.

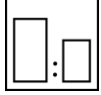
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APPLICATION DATA

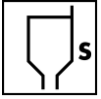


Mixing Ratio:

1-component product

Ready for use

Never mixed any other products



Application viscosity :

18-20 sec (DIN CUP 4 mm/ 20 °C)



Gravity feed

Spray nozzle (mm)

Pressure (bar)

Suction feed

1.3-1.5

3.0-3.5



HVLP/LVLP

1.5-1.8

3.0-3.5

1.3-1.5

see info

manufacturer

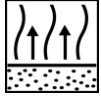


Spray coats/

1-2

Coat thickness:

3-5 µm



Flash-off time:

3-5 min. (till matting)



Drying:

20 °C approx. 15-20 min.



Pot life:

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